

VISCOSITIES OF AQUEOUS DILUTIONS OF DOWFAX DETERGENT
CONTAINING VARIOUS LEVELS OF OCTANOIC ACID ADDITIVE

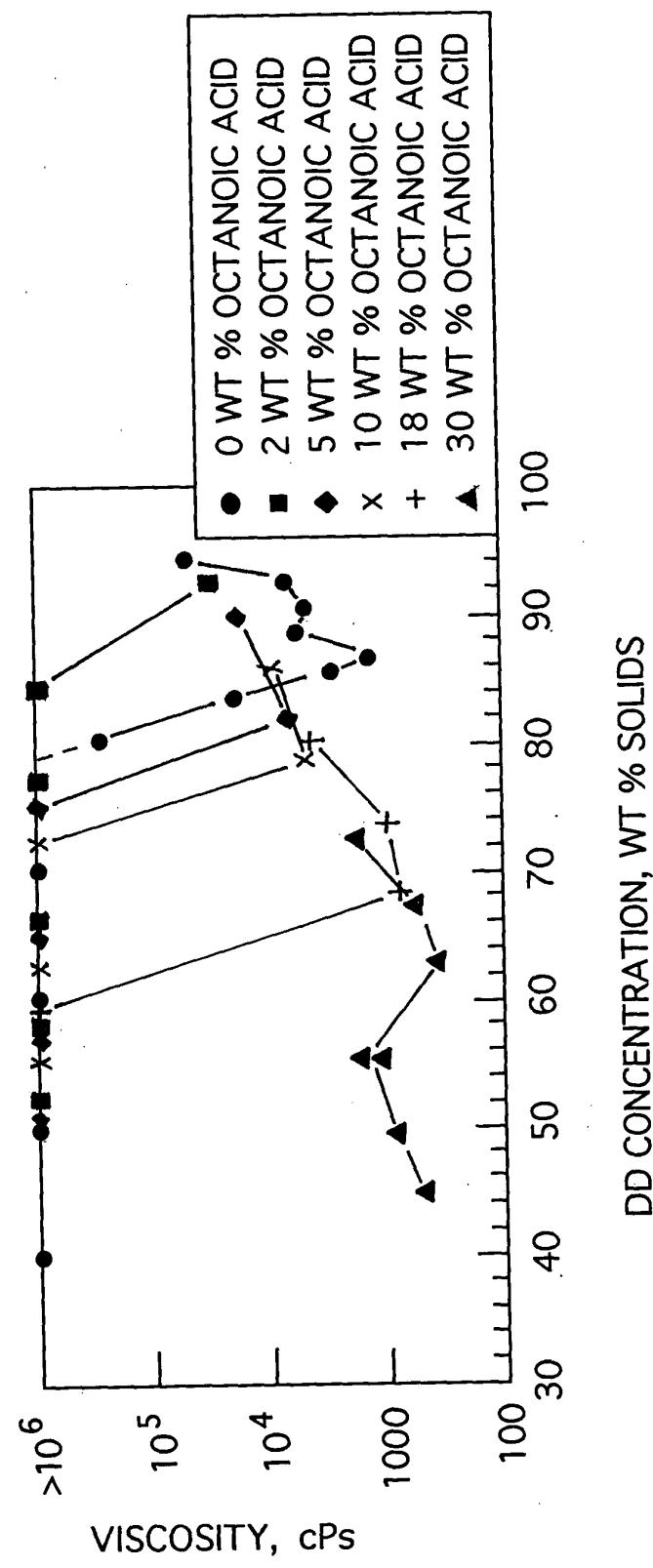


FIG. 1

CONTROL OF HIGH VISCOSITY REGION BY ADDITION
OF OCTANOIC ACID TO DOWFAX DETERGENT ACID

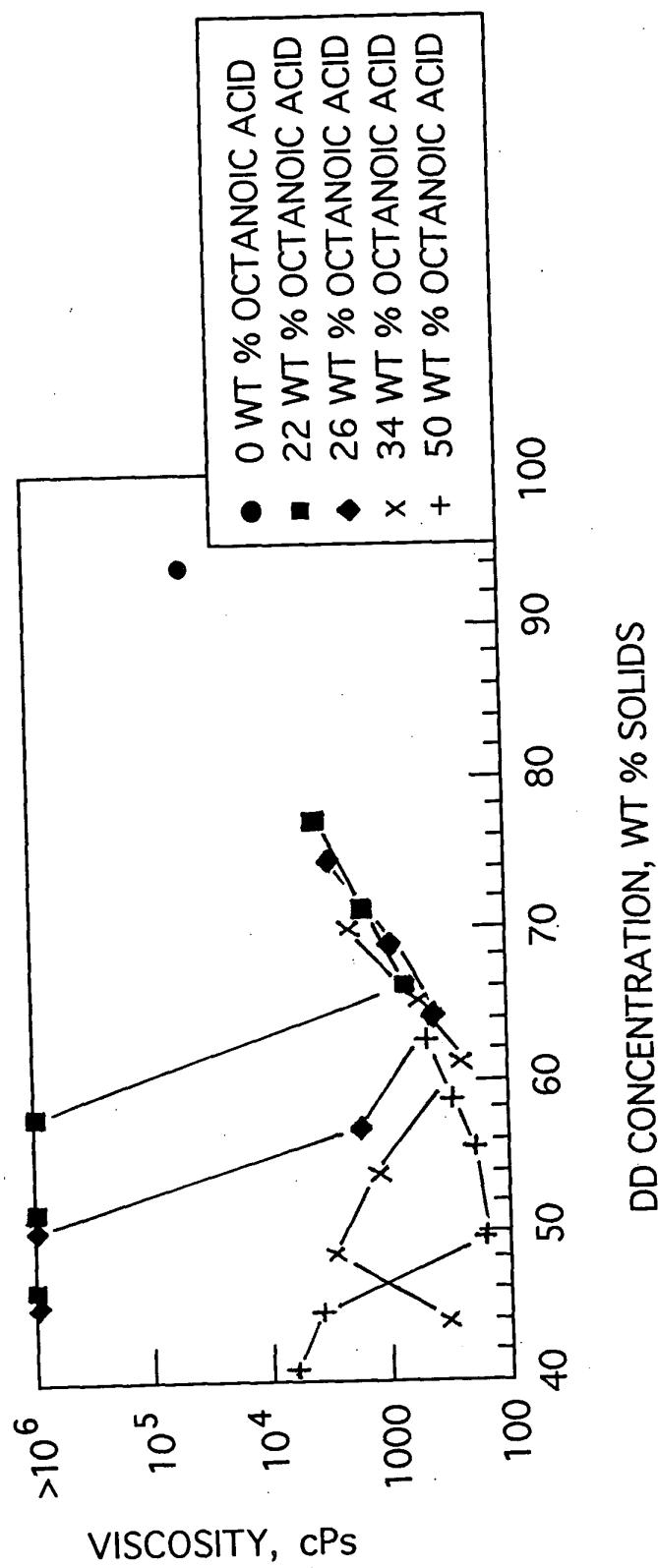


FIG. 2

IMPACT OF ORGANIC ACID ADDITIVES ON VISCOSITY
REDUCTION IN CONCENTRATED DOWFAX DETERGENT ACID

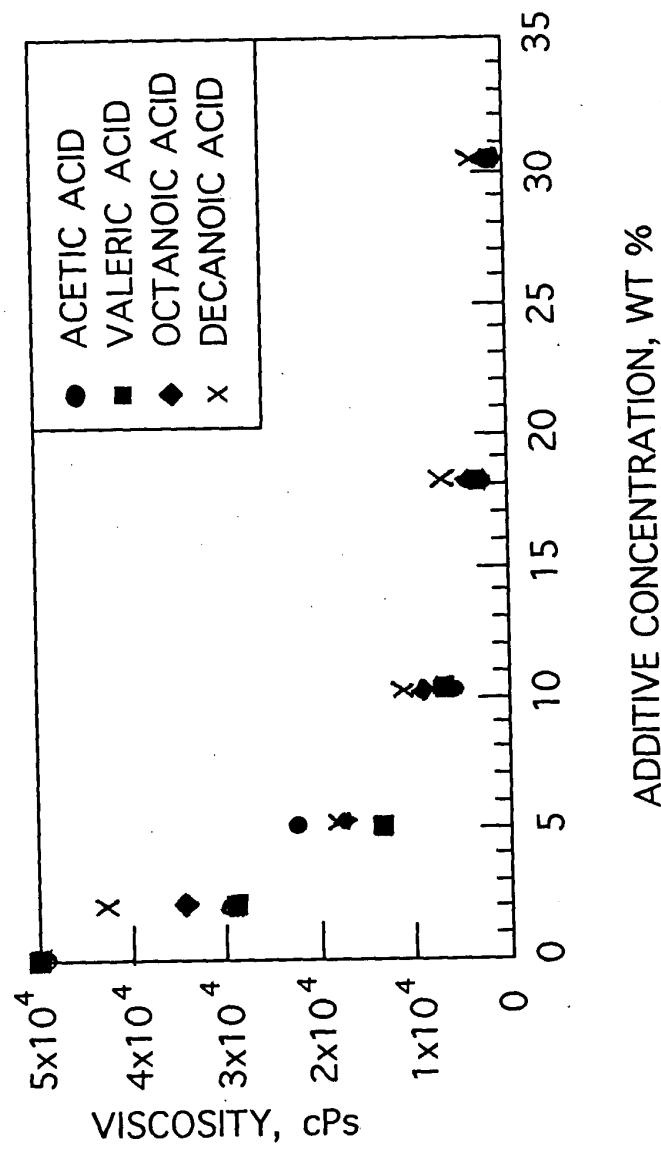


FIG. 3

TERNARY PHASE DIAGRAM

A = OCTANOIC ACID
B = WATER
C = DOWFAX™
DETERGENT ACID (DDA)

